

This Page Is Inserted by IFW Operations
and is not a part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

IMAGES ARE BEST AVAILABLE COPY.

**As rescanning documents *will not* correct images,
please do not report the images to the
Image Problem Mailbox.**

Apparatus and methods for multiple view angle stereoscopic radiography

BACKGROUND OF THE INVENTION

1. Field of the Invention

5 The present invention relates to a field of radiographic digital image processing, and more particularly, to a multiple view angle X-ray stereoscopic imaging method and system thereof.

2. Description of the Related Art

10 X-ray imaging technology has been widely applied to various fields of industrial nondestructive testing, medical diagnosis, and scientific research. Three dimensional or stereoscopic display technology is used to enhance the spatial position information for radiography, and to enable examiners to understand better the spatial relations between defects or foreign matters. By capture a series of
15 scanning images at different angles, Computerized Tomography (CT) calculates tomography images of an object using a tomography reconstruction algorithm, and renders a three dimensional image through a three dimensional visualization method. Although CT can obtain precise three dimensional spatial information, calculation amount of both reconstruction calculation and three dimensional
20 rendering is very large and needs relatively long computation time such that it is difficult for CT to meet with the requirement for real-time application. Moreover, the price of whole system is also very expensive.

 Since the stereoscopic X-ray imaging technology was presented in the initial stage of the twentieth century, most of the stereoscopic X-ray imaging systems have
25 been designed by using the parallax principle. The principle of such a stereoscopic X-ray imaging system is described as follows. Two X-ray images corresponding to the left and right eyes are obtained by using various methods. Then the left eye sees only the image corresponding to the left eye and the right eye sees only the other image corresponding to the right eye using various display modes. Finally, the
30 images corresponding to the left and right eyes are combined into a stereoscopic

image by human brain. Stereoscopic images can enhance the spatial position information for images and improve the observation effects of the spatial structure relation of a examined object. A method most usually used for obtaining an X-ray stereogram is to shift the X-ray source or move an imaging screen between two exposures. Another method is to catch two images at different angles as an X-ray stereogram by rotating the X-ray source and imaging screen or rotating the object by a small angle. Although the methods for capture X-ray stereograms are different, all of them have such a defect that they only provide a stereoscopic image at the shooting angle, but the position of viewpoint, the direction of sight line, and the parallax are all fixed. Thus, these methods could not meet the parallax requirement for the human's observation. To obtain a stereoscopic image at other angles, shooting must be implemented again at another position.

SUMMARY OF THE INVENTION

15

In view of the problems and defects in the existing technologies, an object of the present invention is to provide a multiple view angle X-ray stereoscopic imaging method and system thereof. The method of the present invention provides a multiple view angle X-ray stereoscopic imaging display which can designate the position of viewpoint and direction of sight line, and adjust the parallax effect, thereby enabling examiners to implement interactive examination of stereoscopic X-ray images and to understand better the spatial structure of the examined object.

It is an object of the invention to provide a multiple view angle X-ray stereoscopic imaging method comprising the steps of:

25 1) obtaining the parameters of an imaging system by a method of measuring or calibrating;

2) projected image sampling: rotating a digital imaging acquisition device or an object placed in the same and making the digital imaging acquisition device and said object to generate relative circular movement or spiral movement, and acquiring a projected image $G_k(\theta)$ per θ degree, wherein θ is an any value;

30

3) establishing image indexes: compressing the acquired image data if required, storing the compressed data in the computer internal memory, and establishing two level sorted indexes for all image pixels based on the parameters of the imaging system;

5 4) setting viewpoint parameters: setting the viewpoint parameters of stereograms, by user, through an interactive interface according to the observation requirement in order to obtain stereograms having observation effects of different angles;

10 5) calculating sight line parameters: calculating the parameters of the corresponding sight line for each pixel in an image, said viewpoint parameters determine a current stereogram;

6) image indexes looking up: looking up the ray beams near to said sight line parameters in the image index table established in step 3), based on said sight line parameters calculated in step 5);

15 7) pixel combining: employing various filtering interpolation modes to implement the interpolation combination calculations for the near ray beams and combining an image pixel $p'(i,j)$ corresponding to a sight line L_{ij} , according to the operational performance of computers and the requirement of user for image precision, and achieving calculations for all pixels in stereograms by repeating steps
20 5) to 7);

8) image processing: implementing enhancement processing for images through an interactive interface according to the requirements of user;

9) stereoscopic displaying: realizing display of stereograms by a stereoscopic display device such that the left eye of the user can see only the image
25 corresponding to the view angle of left eye and the right eye of the user can see only the other image corresponding to the view angle of right eye, and that thereby a stereoscopic image is formed.

It is another object of the invention to provide a multiple view angle X-ray stereoscopic imaging system comprising an X-ray imaging device formed of an X-ray source (1) and a flat plate X-ray detector (3), a table (2) which can rotate in
30

multiple freedom, a scan control and data acquisition unit (4), a multiple freedom control unit (5), a stereoscopic display graphical card (7), an image analysis and processing unit (6), a display unit (8), and a pair of stereoscopic eyeglasses (9),

wherein said X-ray digital imaging acquisition device is used for implementing
5 a circular or spiral trace scanning;

said scan control and data acquisition unit is used for obtaining the parameters of an imaging system by a method of measuring or calibrating, and for rotating the digital imaging acquisition device or an object placed in the same and making the digital imaging acquisition device and said object to generate relative circular
10 movement or spiral movement, and acquiring a projected image $G_k(\theta)$ per θ degree, wherein θ is any value;

said image analysis and processing unit (6) is used for establishing image indexes: compressing the acquired image data if required, storing the compressed data in the computer internal memory, and establishing two level sorted indexes
15 for all image pixels based on the parameters of the imaging system; for setting viewpoint parameters: setting the viewpoint parameters of stereograms, by users, through an interactive interface according to the observation requirement in order to obtain stereograms having observation effects of different angles; for calculating sight line parameters: calculating the parameters of corresponding sight line for
20 each pixel in images, wherein the viewpoint parameters determine a current stereogram; for image indexes looking up: looking up the ray beams near to said sight line parameters in said image index table, based on said sight line parameters calculated in step of calculating the parameters of sight line; for pixel combining: employing various filtering interpolation modes to implement the interpolation
25 combination calculations for the near ray beams and combining an image pixel $(p'(i,j))$ corresponding to a sight line (L'_y) , according to the operational performance of computers and the requirement of user for image precision, and thereby achieving calculations for all pixels in stereograms; for image processing: implementing enhancement processing for images through an interactive interface
30 according to the requirements of user; and for stereoscopic displaying: realizing

display of stereograms by a stereoscopic display device such that the left eye of the user can see only the image corresponding to the view angle of left eye and the right eye of the user can see only the other image corresponding to the view angle of right eye, and that thereby a stereoscopic image is formed.

5

BRIEF DESCRIPTION OF THE DRAWINGS

The above and other objects, advantages, and features of the present invention will be more apparent from the following description taken in conjunction with the accompanying drawings in which:

10

Figure 1 is a schematic diagram showing an imaging process of the digital X-ray image acquisition apparatus in accordance with the present invention.

15

Figure 2 is a geometrical schematic diagram showing calculations of sampled image data indexes and of image re-sampling in the method of multiple view angle X-ray stereogram combination according to the present invention;

Figure 3 is schematic diagram showing a storage mode of two level indexes of the sampled image data in the method of multiple view angle X-ray stereogram combination according to the present invention;

20

Figure 4 is a flowchart showing operations of an image analysis and processing unit of the present invention; and

Figure 5 is a block diagram showing a configuration of a preferred embodiment of the multiple view angle X-ray stereoscopic imaging system according to the present invention.

25

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Best modes of carrying out the present invention will be described in further detail using various embodiments with reference to the accompanying drawings.

The multiple view angle X-ray stereoscopic imaging method of the present invention comprises the steps of: first, establishing the angle and distance indexes

30

for all the pixel columns of a series of projected image data acquired along circular or spiral trace based on the X-ray imaging system parameters and data acquisition parameters, and sorting and storing the indexes so as to be retrieved fast; then, calculating the angle and distance parameters of pixels in the stereogram to be combined according to the selected observation viewpoint, direction of sight line, and parallax effect, and thereby retrieving the stored indexes and the corresponding image data and implementing image combination. A multiple view angle X-ray stereoscopic imaging system of the present invention comprises an X-ray digital imaging acquisition device having a function of realizing circular or spiral trace scanning, a known computer device, and a known stereoscopic display device. The X-ray digital imaging acquisition device inputs X-ray images into the known computer device. The known computer device above described combines the input X-ray images into stereoscopic images according to the multiple view angle stereoscopic imaging method of the present invention, and displays the stereoscopic images by the known stereoscopic display device. The structural feature of the known computer device exists in that it includes a scan control and data acquisition unit and an image analysis and processing unit.

Figure 1 shows a schematic diagram of imaging process of the X-ray digital imaging acquisition device according to the present invention. As shown in Figure 1, an X-ray source is disposed at a point S and generates a cone beam. Generally, a radiographic radio source is one of X-ray source, accelerator and isotope source and the like according to different specific applications. A digital X-ray area array detector converts X-rays that transmit the examined object into photo signals by a scintillator crystal conversion screen or a fluorescent screen. Then the photo signals are subjected to photoelectric conversion and analog-digital conversion to obtain digital image data, which can be processed by a computer. Generally, a digital X-ray area array detector is an area array CCD detector or a digital flat plate detector and the like.

The examined object is disposed between the X-ray source and the area array flat plate detector. In the X-ray digital imaging acquisition device of the invention, the

distance between the X-ray source and the area array detector is given as L , the distance between the X-ray source and the rotating center of the object is given as D and the spacing between pixels on the area array detector is given as d_0 (this parameter is determined by the producer of the area array detector). During the adjustment and calibration of imaging acquisition device, the X-ray source is adjusted such that X-ray perpendicular to the area array detector pass through the rotating axis of the examined object. Then the position of pixel $P_0(i_0, j_0)$ on the area array detector corresponding to the perpendicular X-ray is calibrated. The methods of calibration of the pixel $P_0(i_0, j_0)$ on the area array detector are depends on the parameters of the specific device. Usually, such a calibration is implemented by calculating the geometric relations between several images of a calibration object. More detail process of the calibration can be obtained from various existing technologies. During the acquisition process of imaging data, the distance L between the X-ray source and the area array detector, the distance D between the X-ray source and the rotating center of examined object, the spacing d_0 between pixels on the area array detector, and the pixel position $P_0(i_0, j_0)$ on the area array detector corresponding to the perpendicular X-ray have no change.

The operation flow of the scan control and data acquisition unit above described is as follows: 1) obtaining the parameters of an imaging system by a measuring or calibrating method; 2) rotating the digital imaging acquisition device or the object placed in the same and making the digital imaging acquisition device and said object to generate relative circular movement or spiral movement, and acquiring a series of projected image data per predetermined degree.

The operation flow of the image analysis and processing unit above described is as follows: 1) establishing image indexes, and calculating two level sorted index storage table; 2) viewpoint parameters setting; 3) sight line parameters calculating; 4) image index table looking up; 5) pixels interpolation combination; 6) image processing; and 7) stereoscopic displaying.

With regard to the multiple view angle X-ray stereoscopic imaging method according to the present invention, the geometrical relation and the relevant

parameters used in the image data acquisition sampling calculation and stereoscopic image combination resampling calculation are shown in Figure 2. Since the loci of resampling viewpoint for the multiple X-ray stereoscopic image combination locate in a rotating plane where the X-ray source locates, Figure 2
 5 describes geometric relations formed by X-ray beam vertically projecting into the rotating plane for the sampling image and the resampling image. Thus, the angles shown in Figure 2 are plane angles in the rotating plane.

In the multiple view angle X-ray stereoscopic imaging method of the invention, the image pixel index are established for the projected image sequence obtained by
 10 the scan control and data acquisition unit. Then, two level sorted index storage tables are calculated. In the Figure 2, when rotating the object or imaging acquisition device and sampling k-th projected image with a rotation angle of θ , the following are defined. The location of the X-ray source is defined as a sampling viewpoint P_k , and the beam corresponding to pixel $P_o(i_o, j_o)$ of the projected image is
 15 defined as a sampling center ray, which pass through the center of the object and perpendicular to the area array detector. Further, the plane angle rotating from the reference coordinate axis in the rotating plane to the sampling center ray is defined as a rotation angle θ . The radius of the sampling circle shown in the Figure 2 is the distance D between X-ray source and the rotating center of the object.

20 In the k-th projected image $G_k(\theta)$ sampled with the rotation angle θ , it is assumed that the X-ray beam corresponding to the pixel $P(i, j)$ is L_{ij} . Then, an image pixel index is established for the projected image $G_k(\theta)$. Namely, it is necessary to calculate the plane angle α_i of beam L_{ij} corresponding to each pixel on the image $G_k(\theta)$ and the reference coordinate, and the horizontal distance d_i from beam L_{ij} to
 25 the rotation center axis of the object, as shown in Figure 2.

In order to calculate parameters α_i and d_i , a horizontal angle β_i in the rotation plane between beam L_{ij} and the sampling center ray should be calculated firstly. Since the sampling center ray is perpendicular to the area array detector plane, two intersections of the sampling center ray and a line projected in the
 30 rotation plane by beam L_{ij} and the area array detector, and the sampling viewpoint

P_k form three vertexes of a right-angled triangle. According to the geometric relations between sides and angles of a right-angled triangle, the length of a right-angled side against the angle β_i is $(i - i_0) \times d_0$. And the length of the other side is the distance L from the X-ray source to the area array detector. Thus, the following is
 5 obtained:

$$\beta_i = \tan^{-1} \left[\frac{(i - i_0) \times d_0}{L} \right] \quad (1)$$

where i_0 is serial number of the pixel column corresponding to rotating central axis in the projected image, and d_0 is the spacing between detector pixels, and L is the distance from the X-ray source to the detector. The sign of β_i denotes whether the
 10 ray $L_{i,j}$ lies in the left or right side of the sampling central ray. In the present embodiment, if $\beta_i < 0$, $L_{i,j}$ lies in the left of the sampling central ray; and if $\beta_i > 0$, $L_{i,j}$ lies in the right side of the sampling central ray.

Next, a line through the sampling viewpoint is made so that it is parallel to the reference coordinate. Then, an angle between the X-ray beam L_{ij} and the parallel
 15 line is equal to α_i . Accordingly, from the geometrical angle relation, the angle α_i is calculated in accordance with the angle β_i and the rotation angle θ of the sampling viewpoint. In order to establish index table, the value range of the angle α_i of the X-ray $L_{i,j}$ is $[0, 2\pi]$. From the relation between angles θ and β_i , the angle α_i is calculated using following equation:

$$\alpha_i = \begin{cases} \theta - \beta_i + 2\pi & (\beta_i > \theta) \\ \theta - \beta_i & (\beta_i < \theta < \beta_i + 2\pi) \\ \theta - \beta_i - 2\pi & (\theta > \beta_i + 2\pi) \end{cases} \quad (2)$$

The distance d_i from the ray $L_{i,j}$ to the rotating central axis of the object is calculated by making a perpendicular line with respect to L_{ij} through the rotation center. The perpendicular line, ray L_{ij} and the sampling center ray form a right-angled triangle. According to geometric relations of triangle, the distance d_i is
 25 calculated by using the following equation:

$$d_i = D \times \sin(\beta_i) \quad (3)$$

wherein, D is the distance from the X-ray source to the rotation axis of the

object, namely, the distance from the sampling viewpoint to the rotation axis of object, that is, hypotenuse of the triangle. Similar to β_i , the sign of d_i denotes whether the ray $L_{i,j}$ lies in the left or right of the rotating central axis. If $d_i < 0$, $L_{i,j}$ lies in the left of the sampling central ray; and if $d_i > 0$, $L_{i,j}$ lies in the right side of the sampling central ray.

For each column of pixels in the sampled projected image, the projection angle α_i and central distance d_i can index the corresponding ray beam. Considering the realization of looking up indexes fast in resampling, two level index looking up tables with priority to distance d_i are established and stored in a structure as shown in Figure 3. The distance d_i from the ray beam to the rotating central axis, the serial number of the pixel column, and the index pointer of the projection angle are stored in the first level indexes. Then, the projection angle α_i having the same distance d_i and the serial number of the projected image are stored in the second level indexes. The first level indexes are sorted by the distance d_i and the second level indexes are sorted by the projection angle α_i so as to employ the dichotomy method for looking up fast to improve the efficiency of image combination when resampling.

When an observation viewpoint, a direction of sight line, and a parallax are designated, the respective viewpoint and direction of sight line of the left and right images of a stereogram are calculated according to geometric relations in stereoscopic imaging method (see various of existing documents). For all pixels in the left and right images, the angle α'_i between the corresponding ray beam L'_{ij} and the reference coordinate axis and the distance d'_i from the ray beam L'_{ij} to the rotating central axis of the object are solved. And the sampled ray beams having the values nearest to α'_i and d'_i are selected to combine into a pixel corresponding to the ray L'_{ij} by interpolation. Figure 2 shows geometric relations used to implement resampling combination calculation at a resampling viewpoint R_i when combining stereoscopic image. When calculating stereogram, the same calculation is performed for the left and right eyes' viewpoint. The resampling viewpoint R_i for the image combination locates at the rotation plane where the sampling viewpoint

locates. The viewpoint R_i is denoted by the bearing angle ω between the viewpoint and the reference coordinate axis and the distance r from the viewpoint to the rotating central axis of the original object. The direction of sight line is denoted by the resampling central ray which deviates by angle ϕ from the line connecting
 5 the viewpoint and the rotating axis of the object.

Similarly, first, the angle β'_i between the ray beam L'_{ij} and the center of resampling sight lines may be calculated based on the parameters of the imaging system. According to equation (1), the following equation is obtained:

$$\beta'_i = \tan^{-1} \left[\frac{(i - i_0) \times d_0}{L} \right] \quad (4)$$

10 Here, the sign of β'_i denotes whether the ray L'_{ij} lies in the left or right side of the sampling central ray. In the present embodiment, if $\beta'_i < 0$, L'_{ij} lies in the left of the sampling central ray; and if $\beta'_i > 0$, L'_{ij} lies in the right side of the sampling central ray. It is assumed that the field of view of resampling is the same as that of sampling.

15 The angle α'_i between the ray beam L'_{ij} and the reference coordinate axis is calculated by using the following equation:

$$\alpha'_i = \omega - (\phi + \beta'_i) \quad (5)$$

Wherein, ω is the bearing angle of viewpoint, and α'_i is normalized into the value range $[0, 2\pi]$ according to the result of calculation.

20 Similar to equation (3), the distance d'_i from the ray beam L'_{ij} to the rotating central axis of the object is calculated by using the following equation:

$$d'_i = r \times \sin(\phi + \beta'_i) \quad (6)$$

After obtaining the projection angle α'_i and distance d'_i parameters of the ray beam L'_{ij} to be combined, it is necessary to look up the rays having the values
 25 nearest to α'_i and d'_i in the two level index table, and a suitable interpolation algorithm is selected to combine images according to the speed of image combination and requirement for image quality.

When stressing on the speed of image combination of algorithms, the nearest interpolation algorithm may be selected, in which it is necessary only to find a

column of image data having the values nearest to d'_i and α'_i in the two level index table in turn so as to implement pixel combination.

When stressing on the image quality of algorithms, the bilinear interpolation algorithm may be used so as to achieve a more precise image. First, two pointers
 5 nearest to the distance parameter d'_i in the second level index table are looked up in the first level looking up table using a dichotomy method, and the distance parameters corresponding to the two indexes are labeled as d_1 and d_2 ($d_1 < d'_i < d_2$). Then, two indexes nearest to the projection angle parameters are looked up in the two second level index tables, and the projection angle parameters
 10 corresponding to four indexes are labeled as α_{11} , α_{12} and α_{21} , α_{22} , assuming $\alpha_{11} < \alpha'_i < \alpha_{12}$ and $\alpha_{21} < \alpha'_i < \alpha_{22}$. Four columns of nearest pixels P_{11} , P_{12} , P_{21} , and P_{22} obtained by indexing are combined with weight factors r_1 , r_2 , r_3 , and r_4 respectively by interpolation:

$$P_{ij} = r_1 P_{11} + r_2 P_{12} + r_3 P_{21} + r_4 P_{22} \quad (7)$$

15 wherein, the weight factors r_1 , r_2 , r_3 , and r_4 are calculated by using the following equations:

$$r_1 = \frac{d_2 - d'_i}{d_2 - d_1} \cdot \frac{\alpha_{12} - \alpha'_i}{\alpha_{12} - \alpha_{11}}, \quad r_2 = \frac{d_2 - d'_i}{d_2 - d_1} \cdot \frac{\alpha'_i - \alpha_{11}}{\alpha_{12} - \alpha_{11}}$$

$$r_3 = \frac{d'_i - d_1}{d_2 - d_1} \cdot \frac{\alpha_{22} - \alpha'_i}{\alpha_{22} - \alpha_{21}}, \quad r_4 = \frac{d'_i - d_1}{d_2 - d_1} \cdot \frac{\alpha'_i - \alpha_{21}}{\alpha_{22} - \alpha_{21}}$$

Due to deficiency in the parallax in the altitude direction for the stereograms
 20 combined on the basis of circular sampling, the parallax in the altitude direction may be achieved by interpolation directly with the same column of combined pixels in the altitude direction so as to keep the aspect ratio of the combined image. Assuming that the depth of sight line is the distance D from the rotating center of the object to the source, the image row number j corresponding to the j' in the sight line L'_{ij} is
 25 calculated by using the following equation:

$$j = \frac{(j' - j_0) \times r}{D} + j_0 \quad (8)$$

wherein, j_0 is the serial number of a pixel row corresponding to the horizontal ray beam. Generally, the j row pixel in the combined pixel column is selected as

the j' row pixel of the final combined image.

Figure 4 is a flowchart showing the multiple view angle X-ray stereoscopic imaging method of the invention. In the flowchart shown in Figure 4, each of technical processing steps is specifically described as follows:

5 1) system parameters measuring and calibrating: obtaining the parameters L , D , $P_o(i_o, j_o)$ and d_o of an imaging system by a method of measuring or calibrating.

2) projected image sampling along spiral or circular trace: rotating the digital imaging acquisition device or the object placed in the same and making the digital imaging acquisition device and said object to generate relative circular movement or
10 spiral movement, and acquiring a projected image $G_k(\theta)$ per θ degree, wherein θ is any value.

3) calculating a two level sorted index table: the acquired image data are loaded into the computer internal memory, and may be compressed as required. In the computer, the angle and distance indexes are established for all image pixels
15 based on the parameters of the imaging system. The sampling point of the k -th projected image is located at P_k , and its rotation angle θ is the angle between a sampling central ray (i.e., a ray corresponding to the rotating central axis of an object) and a reference coordinate axis located in the rotating plane. D is the radius of sampling circle. A ray beam corresponding to a pixel $p(i, j)$ in the projected image
20 $G_k(\theta)$ is denoted as L_{ij} . An angle β_i between the L_{ij} and the sampling central ray, an angle α_i between the L_{ij} and the benchmark coordinate axis, and a distance d_i from the L_{ij} to the rotating center of an object can be calculated based on the parameters of the imaging system. The α_i and d_i corresponding to each column of each image are stored in the two level sorting index tables.

25 4) viewpoint parameters setting: users set the viewpoint parameters of stereograms through an interactive interface according to the observation requirement in order to obtain stereograms having observation effects of different angles. By interactive operations, user can set the parameters including the position of viewpoint, the direction of observation sight line, the body of visual scene, and the
30 parallax parameters of stereoscopic display, etc.

5) sight line parameters calculating: a current stereogram is determined by viewpoint parameters, and corresponding sight line parameters are calculated for each pixel in images. A sight line corresponding to a pixel point $p'(i,j)$ is denoted as L'_{ij} . An angle α'_i between the sight line L'_{ij} and the reference coordinate axis and a distance d'_i from the L'_{ij} to the rotating center of an object are calculated, and the value of image line number j corresponding to the height of the sight line L'_{ij} is calculated by using the distance from the rotating center of an object to the source. The stereogram corresponding to the left and right eyes may be calculated based on viewpoint parameters by using the same method, except that the two viewpoints depart a distance of t_c in the direction perpendicular to the center of sight lines.

6) index table looking up: ray beams near to the parameters of a sight line L'_{ij} are looked up in the image index table established in step 3), according to the angle α'_i between the sight line L'_{ij} and the reference coordinate axis and the distance d'_i from the sight line L'_{ij} to the rotating center of the object calculated in step 5). The number and selecting mode of the near ray beams are related to the image pixel synthesis filtering method selected in step 7).

7) pixel interpolation combination: according to the operational performance of computers and the requirement of user for image precision, various filtering interpolation modes may be employed to implement the interpolation combination calculations for the near ray beams, and an image pixel $p'(i,j)$ corresponding to the sight line L'_{ij} is combined. The method usually used includes the nearest interpolation, bilinear interpolation, quadratic interpolation, etc. Calculations for all pixels in stereogram are achieved by repeating steps 5) to 7).

8) image processing: functions of image enhancement processing such as gray transformation, pseudo color, edge enhancement, etc, are provided through an interactive interface to enhance the effect of stereoscopic display, according to the requirements of users.

9) stereoscopic displaying: display of stereograms is such realized by a stereoscopic display device that the left eye of the user can see only the image corresponding to the view angle of left eye and the right eye of the user can see only

the other image corresponding to the view angle of right eye, and thereby the images corresponding to the left and right eyes are combined into a stereoscopic image. Users can change the position of observation viewpoint, the direction of observation sight line, and the parallax continually to achieve the examination effect of multiple angle stereoscopic displaying by repeating step 3) to 9).

The multiple view angle X-ray stereoscopic imaging system described above is shown in Figure 5. The multiple view angle X-ray stereoscopic imaging system of the invention comprises an X-ray imaging device formed of an X-ray source 1 and a flat plate X-ray detector 3, an table 2 which can rotate in multiple freedom, a scan control and data acquisition unit 4, a multiple freedom control unit 5, a stereoscopic display graphical card 7, an image analysis and processing unit 6, a display unit 8, and a pair of stereoscopic eyeglasses 9. The table 2 is located between the X-ray source 1 and the flat plate X-ray detector 3. The scan control and data acquisition unit 4 acquires the image data sent from the flat plate detector 3 by a data acquisition card, and acquires the scan position information about the table 2 sent from the multiple freedom control unit 5 by a communication port. The image analysis and processing unit 6 achieves image processing and combines stereoscopic images, based on the data sent from the scan control and data acquisition unit 4. The image analysis and processing unit 6 displays the stereograms inversely on the display unit 8 through the stereoscopic display graphical card 7, and drives the pair of stereoscopic eyeglasses 9. The scan control and data acquisition unit 4 and the image analysis and processing unit 6 may be mounted on the same PC, or may be also mounted on two different PCs connected via a network. The scan control and data acquisition unit 4 and the image analysis and processing unit 6 operate according to the multiple view angle X-ray stereoscopic imaging method.

With regard to the present invention, it is the known computer device that implements image processing and combines stereoscopic images based on the parameters of the imaging system and the projected image $G_k(\theta)$ acquired by the digital imaging acquisition device. Accordingly, the present invention provides a

multiple view angle X-ray stereoscopic imaging display which can designate the position of viewpoint and direction of sight line and adjust the parallax effect, thereby enabling examiners to implement interactive examination of stereoscopic X-ray images and to understand better the spatial structure of the examined object. The
5 present invention can realize fast stereoscopic image combination on advanced computers, and change view angle smoothly to observe variation of stereoscopic image, and enhance the stereoscopic effect caused by the motion parallax.

While the invention has been described in conjunction with the specific embodiments, it is apparent that the person skilled in the art could implement the
10 invention by other modes, in addition to the circular and spiral sampling method. The X-ray source, X-ray detector, table rotating in multiple freedom, stereoscopic display device, and known computer device in the system of the present invention may be formed by devices of any number or specification. Accordingly, the scope of the present invention and claims is not limited to specific implementation system.

15